

# GRAS 45BC-15

KEMAR with Mouth Simulator  
and Hi-Res Simulators for  
Headset Test, 2-Ch LEMO



Connection: 200 V/LEMO

Channel(s): 2

ANSI: S3.36, S3.25

IEC: 60318-4, in accordance with 60318-7

Based on ITU-T Rec. P.57 Type 3.3 and ITU-T  
Rec. P.58

Special feature: Built-in power amplifier for  
mouth simulator

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The 45BC-15 KEMAR is configured with Anthropometric Pinnae and externally polarized Hi-Res Ear Simulators. Due to its design, realistic measurements in a sound environment as experienced by a human being using a headset is possible. In addition, the 45BC-15 is provided with a mouth simulator for testing of the microphone in the headset. Its CCP equivalent is [GRAS 45BC-16 KEMAR](#).

## Introduction

The KEMAR head and torso simulator was introduced by Knowles in 1972 and quickly became the industry standard for hearing-aid manufacturers and research audiologists (visit [KEMAR.us](http://KEMAR.us) to read the full story). It is based on worldwide average human male and female head and torso dimensions. It meets the requirements of ANSI S3.36/ASA58-2012 and IEC 60318-7:2017.

The current KEMAR Head and Torso has the same dimensions and acoustical properties as the original KEMAR, but has been developed further by GRAS to meet the industry's demand for realistic measurements of hearing aids, headphones, and headsets. It provides acoustic diffraction similar to that encountered around the median human head and torso, both in the proximity and in the far-field.

As all the preconfigured 45BC KEMARs consist of the same basic 45BC KEMAR Non-configured, plus a set of application-specific accessories, the full information about a given KEMAR configuration is obtained by combining the information about the 45BC KEMAR Non-configured and the information for a given configured version as found in the present text. Read about the non-configured KEMAR [here](#).

## Design

The 45BC-15 is a KEMAR for 2-channel headset test, with externally polarized hi-res ear simulators and anthropometric pinnae.

It is delivered fully configured, individually calibrated and ready for use. In addition to a system calibration certificate, a USB flash memory with simulation data is included.

The main configuration-specific components of the 45BC-15 are the GRAS RA0403 Hi-Res Ear Simulator and the KB5000/KB50001 Anthropometric Pinnae.

*The 44AA Mouth Simulator according to ITU-T Rec. P51 with built-in power amplifier*

The maximum continuous signal the mouth can produce in 1/3-octave bands is 100dB re. 20 $\mu$ Pa in the frequency range of 100Hz to 16kHz. Its loudspeaker accepts an external signal either directly or via its built-in power amplifier (when power is applied).

*The Hi-Res Audio Ear Simulator*

The acoustic input impedance of the RA0403 Hi-Res Ear Simulator closely resembles that of the human ear and, as a result, loads a sound source in very much the same way. It embodies a number of carefully designed volumes connected via well-defined and precisely tuned resistive grooves. In an equivalent electrical circuit, capacitors would represent the volumes, and inductance and resistance would represent respectively air mass and air flow within the resistive grooves.

The RA0403 Hi-Res Ear Simulator mitigates the limited usefulness of the standard IEC60318-4 ear simulator above 10 kHz. The steep resonance at 13.5 kHz has been replaced by a damped resonance and the useful frequency range is now extended to 20 kHz. It complies with IEC60318-4 and its acoustic transfer impedance is within the tolerance band specified by IEC60318-4. From 10 to 20 kHz the transfer impedance is within  $\pm 2.2$  dB, from 20 kHz to 50 kHz it is within  $\pm 3.2$  dB, resulting in much-improved repeatability. Also, realistic THD measurements are now possible.

It is measured and calibrated according to IEC60318-4 and ITU-T Recommendation P.57 and delivered with a calibration chart specifying its sensitivity and frequency response.

It is delivered with a built-in [GRAS 40BP](#) 1/2" externally polarized pressure microphone.

Read more about RA0403 [here](#).

### *The Anthropometric Pinna*

Compared to the standardized pinna, the anthropometric pinna embodies several improvements to the concha and ear canal, combined with increased collapsibility of the helix, and improved mounting of the pinna. It is made of soft silicone, 35 Shore 00 hardness.

The external shape of the pinna is identical to that of the standardized KEMAR pinna, but concha and ear canal have been modified so that they closely mimic the properties of a real human ear. The ear canal has been extended and is now an integral part of the pinna which seals directly against the ear simulator. Like the human ear, the ear canal has the 1st and 2nd bend, and the interface with the concha is oval. Fit and insertion consistency are much improved over the cylindrically or conically shaped ear canal extensions that are used with the standardized pinna.

The flexibility of the outer ear has been improved, and when mounting supra-aural and circum-aural headphones the pinna now collapses against the head very much like a human ear.

In addition to the traditional push mounting from the outside, the pinna is secured with two screws from the inside of KEMAR's head. These two screws ensure that the pinna is held firmly in place. Therefore, it seals perfectly against the ear simulator and the head, and it is now possible to mount and dismount DUTs repeatedly without compromising the seal.

Read more about the [Anthropometric Pinnae](#).

## Typical Applications

The anatomical shape of the pinna makes it possible to achieve an excellent fit and sealing with

anatomically shaped in-ear transducers. Controlling the insertion depth is easy, leading to good insertion consistency and highly improved repeatability and accuracy of measurements. The improved fit and seal also means that the low-frequency response is improved. It will allow you to reproduce bass notes, as well as effectively measure (active & passive) attenuation.

With the high-resolution ear simulator, it is now possible to make reproducible measurements up to 50 kHz. The 45BC-15 KEMAR is ideal for accurate and repeatable testing of headphones, earphones and in-ear hearing protectors. In addition to this, the built-in mouth simulator makes it ideal for accurate and repeatable testing of headsets. Read more about the advantages of the high-resolution ear simulator [here](#).

## Performance and warranty

KEMAR is made of components from our standard portfolio, all manufactured of high-quality material and branded parts that were chosen and processed to ensure life-long stability and robustness. This enables us to offer 2 years warranty against defective materials and workmanship. Exceptions: Microphones included in KEMAR as for these our normal 5-year warranty apply. The warranty period for cables is 6 months.

Set sensitivity @ 250 Hz ( $\pm 2$ dB)	mV/Pa	1.6
Set sensitivity @ 250 Hz ( $\pm 2$ dB)	dB re 1V/Pa	
Theoretical dynamic range lower limit with GRAS preamplifier	dB(A)	44
Theoretical dynamic range upper limit with GRAS preamplifier @ +120 V / $\pm 60$ V power supply	dB	169
Resonance frequency	kHz	13.5
Temperature range, operation	$^{\circ}\text{C}$ / $^{\circ}\text{F}$	-30 to 60 / -22 to 140
Temperature range, storage	$^{\circ}\text{C}$ / $^{\circ}\text{F}$	-40 to 65 / -40 to 149
Humidity range non condensing	% RH	0 to 95%
ANSI standard		S3.36, S3.25
IEC standard		60318-7
ITU-T recommendations		P. 58
Weight	g / oz	11.45 k / 404
MOUTH SIMULATOR		.
Output impedance	$\Omega$	8
Maximum power, continuous	W	10
Maximum power, pulsed 2 sec.	W	50
Input impedance	k $\Omega$	20
Gain	dB	10
Input signal, max.	Vrms	2
Power supply, external	Vdc	24

## Included items

<a href="#">GRAS 45BC</a>	KEMAR Head & Torso with <a href="#">GRAS 44AA Mouth Simulator</a> , non-configured
<a href="#">GRAS KB5000</a>	KEMAR Large Right Anthropometric Pinna 35 Shore 00
<a href="#">GRAS KB5001</a>	KEMAR Large Left Anthropometric Pinna 35 Shore 00
GRAS GR0408	External Ear Canal (for calibration, 2 pcs)
GRAS GR0409	Union Nut (for GR0408, 2 pcs)
GRAS GR1874	Ear Simulator Holder (2 pcs)
<a href="#">GRAS RA0403</a>	Hi-Res Ear Simulator (2 pcs)
GRAS 26AS-S3	1/4" Standard Preamp with 0.4 m cable, Short (2 pcs)
<a href="#">GRAS GR0010</a>	Adapter for 1/2" Microphone and 1/4" Preamp (2 pcs)
<a href="#">GRAS AA0008</a>	3 m LEMO 7-pin - LEMO 7-pin Cable (2 pcs)
<a href="#">GRAS 46BP-1</a>	1/4" LEMO Pressure Standard Microphone Set (for calibration of mouth)

## Optional items

### Power Modules for Externally Polarized Ear Simulators and Microphones

<a href="#">GRAS 12AA</a>	2-Channel Power Module with gain, filters and SysCheck generator
<a href="#">GRAS 12AR</a>	2-Channel Power Module
<a href="#">GRAS 12AQ</a>	2-Channel Universal Power Module with signal conditioning and PC interface

### For Ear Simulator Calibration

<a href="#">GRAS 42AP</a>	Intelligent Pistonphone (250 Hz or 251.2 Hz, 114 dB +/- 0.05 dB)
<a href="#">GRAS 42AA</a>	Pistonphone (250 Hz, 114 dB +/- 0.08 dB)
GRAS 42AG	Multifunction Sound Calibrator, Class 1

## Pinna Simulators

<a href="#">GRAS KB0060</a>	KEMAR Small Right Ear 55 Shore 00
<a href="#">GRAS KB0061</a>	KEMAR Small Left Ear 55 Shore 00
<a href="#">GRAS KB0065</a>	KEMAR Large Right Ear 55 Shore 00
<a href="#">GRAS KB0066</a>	KEMAR Large Left Ear 55 Shore 00
<a href="#">GRAS KB1060</a>	KEMAR Small Right Ear, 35 Shore 00
<a href="#">GRAS KB1061</a>	KEMAR Small Left Ear 35 Shore 00
<a href="#">GRAS KB1065</a>	KEMAR Large Right Ear 35 Shore 00
<a href="#">GRAS KB1066</a>	KEMAR Large Left Ear 35 Shore 00
<a href="#">GRAS KB0090</a>	KEMAR Large Right Ear (VA-Style/SQ) 55 Shore 00
<a href="#">GRAS KB0091</a>	KEMAR Large Left Ear (VA-Style/SQ) 55 Shore 00
<a href="#">GRAS KB1090</a>	KEMAR Large Right Ear (VA-Style) 35 Shore 00
<a href="#">GRAS KB1091</a>	KEMAR Large Left Ear (VA-Style) 35 Shore 00

## Ear Mould Simulators

<a href="#">GRAS KB0110</a>	Ear Mould Simulator for 2 mm inner diameter tubing
<a href="#">GRAS KB0111</a>	Ear Mould Simulator for 3 mm inner diameter tubing

## Ear Canal Extension and Microphone Holder Kits (kits with 2 pcs and O-rings)

<a href="#">GRAS RA0237</a>	Straight Ear Canal Extension Kit for KEMAR
<a href="#">GRAS RA0238</a>	VA-tapered Ear Canal Extension Kit for KEMAR
<a href="#">GRAS RA0239</a>	Ear Canal Extension Kit w. silicone lining for KEMAR
<a href="#">GRAS RA0240</a>	Holder for long 1/2" microphone Kit for KEMAR
<a href="#">GRAS RA0241</a>	Holder for short 1/2" microphone Kit for KEMAR
<a href="#">GRAS RA0243</a>	Holder for 1/4" microphone Kit for KEMAR

GRAS RA0244	O-ring kit for KEMAR, 2 pcs.
GRAS RA0249	Straight Ear Canal Extension Kit for KEMAR,made of POM, for binaural hearing aid test
GRAS RA0250	Tapered Ear Canal Extension Kit for KEMAR,made of POM, for binaural hearing aid test

## KEMAR Retrofit Kit for Binaural Hearing Aid Test

<a href="#">GRAS RA0251</a>	KEMAR Retrofit Kit for Binaural Hearing Aid Test. The Kit includes Ear Holder Plates, mounting bolts and the RA0249 and RA0250 Ear Canal Extension Kits. Included items are made of POM, Nylon and Teflon.
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## Extension Cables

<a href="#">GRAS AA0008</a>	LEMO 7-pin - LEMO 7-pin Cable, 3 m
<a href="#">GRAS AA0009</a>	LEMO 7-pin - LEMO 7-pin Cable, 10 m
<a href="#">GRAS AA0020-CL</a>	LEMO 7-pin - LEMO 7-pin Cable, Customized Length, xxxx cm

## Flight Case

GRAS KM0094	PELI Case for KEMAR
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## Simulation Model of KEMAR

GRAS KB3000	3D Simulation Model of KEMAR with large pinnae, stp file
GRAS KB3001	3D Simulation Model of KEMAR with small pinnae, stp file
GRAS KB3002	3D Simulation Model of KEMAR with anthropometric pinnae, stp file

## Stand for KEMAR

GRAS AL0026	Stand for KEMAR, Ø 35 mm
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## Miscellaneous (included in 45BC)

GRAS KB0000	KEMAR Handbook
GRAS KB0010	T-Shirt for KEMAR

GRAS Sound & Vibration reserves the right to change specifications and accessories without notice.



# GRAS Worldwide

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## ABOUT GRAS SOUND & VIBRATION

GRAS is a worldwide leader in the sound and vibration industry. We develop and manufacture state-of-the-art measurement microphones to industries where acoustic measuring accuracy and repeatability is of utmost importance in R&D, QA and production. This includes applications and solutions for customers within the fields of aerospace, automotive, audiology, and consumer electronics. GRAS microphones are designed to live up to the high quality, durability and accuracy that our customers have come to expect and trust.

**GRAS** Sound  
& Vibration